2 A keyboard enclosure comprising: 3 a region forming a cavity; and 4 a node support located in the cavity and operable to support a node of a 5 switch membrane assembly. 1 2. The enclosure of claim 1 wherein the enclosure includes one cavity. 1 3. The enclosure of claim 1 wherein the cavity has a substantial U-shape. 1 4. The enclosure of claim 1 wherein the cavity has a substantial U-shape and 2 extends substantially 15.5 inches. 1 5. The enclosure of claim 1 wherein the cavity has a substantial U-shape, 2 extends substantially 15.5 inches, and is substantially 0.5 inches deep. 1 6. The enclosure of claim 1 wherein the enclosure includes thirteen node 2 supports, each disposed in the cavity. 1 7. The enclosure of claim 1 wherein the node support has a cylindrical shape. 1 8. The enclosure of claim 7 wherein the node support is hollow. 1 9. The enclosure of claim 1 wherein the cavity has a substantial U-shape and a 2 bottom wall, and the node support extends from the bottom wall. 10. The enclosure of claim 1 wherein the node support includes an end located 1 2 at an entrance of the cavity. 1 11 The enclosure of claim 1 wherein the enclosure includes a floor and a rib to 2 maintain the position of the node support relative to the floor.

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What is claimed is:

2	12.	each operable to maintain the position of the node support relative to the floor.
1 2	13.	The enclosure of claim 12 wherein the enclosure includes at least two node supports, and one of the ribs extends between two node supports.
1	14.	The enclosure of claim 11 wherein:
2		the cavity has a substantial U-shape, a bottom wall, and a sidewall,
3		the node support extends from the bottom wall, and
4		the enclosure includes at least two ribs that extend between the node
5		support and at least one side wall.
1	15.	A keyboard comprising:
2		a plurality of keys, each movable relative to the other keys;
3		a switch membrane assembly including a plurality of circuits each having
4		a node corresponding to a respective key, wherein each circuit is
5		operable to generate a signal when a key corresponding to the
6		circuit's node is moved relative to the node;
7		an upper enclosure to hold the keys; and
8		a lower enclosure to support the switch membrane assembly, the lower
9		enclosure including:
10		a region forming a cavity and operable to stiffen the lower
11		enclosure, and
12		a node support located in the cavity and operable to support a
13		node of the switch membrane assembly.

2	10.	node supports, each operable to support a respective node of the switch
3		membrane assembly.
1	17.	The keyboard of claim 15 wherein:
2		the lower enclosure includes two legs operable to support a portion of the
3		lower enclosure above a surface, and
4		the region extends between the two legs.
1	18.	The keyboard of claim 15 wherein the lower enclosure includes a rib
2		operable to maintain the position of the node support relative to the node of
3 ·		the switch membrane assembly.
1	19.	A computer system comprising:
2		computer circuitry for performing computer functions; and
3		a keyboard operable to provide data to the circuitry and including:
4		a plurality of keys, each movable relative to the other keys,
5		a switch membrane assembly including a plurality of circuits each
6		having a node corresponding to a respective key, wherein
7		each circuit is operable to generate a signal when a key
8		corresponding to the circuit's node is moved relative to the
9		node,
10		an upper enclosure to hold the keys, and
11		a lower enclosure to support the switch membrane assembly, the
12		lower enclosure including:
13		a region forming a cavity, and

15		support a node of the switch membrane assembly.
1 2	20.	A method for supporting a switch membrane assembly of a keyboard, comprising:
3 4		forming a cavity in a region of a lower enclosure of a keyboard to stiffen the lower enclosure;
5 6		locating a node support in the cavity to support a circuit node of the switch membrane assembly.
1 2 3	21.	The method of claim 20 further comprising locating a rib in the cavity to maintain the position of the node support relative to a floor of the lower enclosure.
1 2	22.	The method of claim 21 wherein locating the rib includes extending the rib between the node support and a wall of the cavity.
1 2	23.	The method of claim 21 wherein locating the rib includes extending the rib between two node supports.
1	24.	A method for generating a signal, the method comprising:
2		moving a key of a keyboard to move a top node of a switch membrane assembly toward a corresponding bottom node of the assembly;
4		contacting the bottom node with the top node to generate a signal; and
5 6		supporting the bottom node with a node support when the top node contacts the bottom node.
1 2	25.	The method of claim 24 wherein moving the key of the keyboard includes pushing the key toward the top node.